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variant or alternative to the design of diaper fastener--
tab with built-in end tab taught in U.S. Patent
Application Serial No. 07/710,690, filed June 5, 1991, of
common assignee.--

Please replace the paragraph beginning on page 6,
line 7, with the following rewritten paragraph:

a3
--FIG. 6 is a view similar to FIG. 5, but showing
two adjacent layers of the tape of FIG. 5, with one layer
superposed on the other, and thus illustrating two layers
of the tape as they would appear in a cross-sectional
view of a roll of the tape.--

Please add the following paragraphs before the
paragraph beginning on page 6, line 24:

--FIG. 13 is a cross-sectional view similar to FIG.
7 showing tape stock for the manufacture of another form
of diaper tabs according to the invention.

FIG. 14 is a view similar to FIG. 13 and showing
additional tape stock used with the stock of FIG. 13.

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FIG. 15 is a cross-sectional view of the tape stocks
of FIGS. 13 and 14 combined with each other. FIG. 15 may
also be interpreted as a side elevation view of an
individual diaper tab cut from the combined stock.

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FIG. 16 shows an individual tab corresponding to the construction of FIG. 15 applied around the edge of a diaper.

FIG. 17 shows the same tab deployed for fastening to another part of the diaper. --

Please replace the paragraph beginning on page 10, line 17, with the following rewritten paragraph:

as
-- FIGS. 4 to 6 illustrate the novel tape stock and tape of the invention in greater detail. FIG. 4 is a cross-sectional view, partly broken, taken on plane 4-4 of FIG. 2 and inverted 180 degrees. The easier or lower release coating 33 and higher or harder release coating 35 are shown. FIG. 5 is a cross-section of the slit individual tape which is self-wound into the roll 41. FIG. 6 shows two adjacent wraps or turns of the roll 41. While these figures are not to scale, they do give a rough idea of the insignificant effect of the printed adhesive-inhibiting masking 36 on the overall thickness of the tape. As suggested in FIGS. 4 - 6, the tapes are substantially uniform in thickness from edge to edge. Preferably, the thickness of the masking means is less than 1% of the combined thickness of the associated substrate and substrate adhesive. --

Please add the following paragraph before the paragraph beginning on page 10, line 36:

26
--In sum, the thickness of the masking means is a small percentage of the combined thickness of the associated substrate and substrate adhesive, preferably less than 1%, the tape or diaper fastener stock has a substantially uniform edge-to-edge thickness, the stock may be tightly rolled, and the layer edges at both sides of rolls of the stock are solidly supported by adjacent layer edges.

Please add the following paragraph before the paragraph beginning on page 11, line 12:

27
--(All of the capitalized names of products used in the following descriptions of maskings, release coatings, liner, and adhesives are proprietary trademarks or trade names of the indicated manufacturers or supplies.)

Please replace the paragraph beginning on page 11, line 19, with the following rewritten paragraph:

28
--A suitable masking or such adhesive may be formed by printing, using as the ink "FLEXO WRITE ON WHITE CLA 30357" ink supplied by Sun Chemical Corp. The ink may be thinned with a press solvent to a running viscosity of 20-22 seconds as measured using a No. 2 Zahn Cup. The solvent may be a mixture of 75% normal propyl alcohol,

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25% ethyl acetate and 5% "EKTOSOLVE" (Chemcentral,
ethylene glycol monoethyl ethyl ether) }--

Please replace the paragraph beginning on page 11,
line 26, with the following rewritten paragraph:

--The following has been used for the lower or
easier release coating 33, in weight percentages:

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96.10% Dow "SYLOFF 7044" (100% solid, rhodium
precatalyzed organofunctional siloxane
easy release polymer)
3.90% Dow "Q2-7048" (100% solid reactive
polymethylhydrogen siloxane, crosslinker
polymer) }--

Please replace the paragraph beginning on page 11,
line 31, with the following rewritten paragraph:

--The following has been used for the higher or
harder release coating 35:

a10
51.00% Dow "SYLOFF 7044" (100% solid, rhodium
precatalyzed organofunctional siloxane
easy release polymer)
44.50% Dow "Q2-7069" (100% solid, rhodium
precatalyzed organofunctional siloxane
high release polymer)
4.50% Dow "Q2-7048" (100% solid reactive
polymethylhydrogen siloxane, crosslinker
polymer) }--

Please replace the paragraph beginning on page 12,
line 2, with the following rewritten paragraph:

all
--A suitable choice for liner in the practice of the invention as above described is 80# "SUPER TOUGH" paper (Otis Paper).--

Please replace the paragraph beginning on page 12, line 35, with the following rewritten paragraph:

--The first and second substrate adhesives may have the following formulation:

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31.7%	"KRATON 1107" (Shell Chemical, polystyrene-isoprene-polystyrene linear block copolymer)
46.3%	"ESCOREZ 1310LC" (Exxon Chemical, solid C ₅ tackifying resin)
19.8%	"WINGTACK 10" (Goodyear Chemical, solid C ₅ tackifying resin)
1.0%	"ETHANOX 330" (Ethyl Corp., phenolic anti-oxidant)
1.2%	"PLASTONOX LTDP" (American Cyanimid, thioester anti-oxidant)---

Please replace the paragraph beginning on page 13, line 6, with the following rewritten paragraph:

a13
--A suitable masking or barrier may be formed by printing, using as the ink "SUNTEX 182 PINK OLA 40457F" ink supplied by Sun Chemical Corp. The ink may be thinned with the same press solvent given previously, to the same running viscosity.--

Please replace the paragraph beginning on page 14,
line 15, with the following rewritten paragraph:

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--On the manufacturing line, the diaper fastener stock is unwound and cut transversely to form a series of individual fasteners which are applied, usually in pairs, to individual diapers by being folded around a diaper edge. FIG. 10 shows an individual fastener cut from the stock described above applied around the edge of a diaper 70. This is the undeployed condition of the diaper fastener. Fasteners made according to the invention have been found to perform satisfactorily when applied to "HUGGIES SUPER TRIM DIAPERS" (Kimberly Clark) which, as is typical of many contemporary disposable diaper constructions, have a fastener-receiving frontal tape to reinforce the relatively fragile and easily torn diaper outlet plastic shell or envelope.--

Please replace the paragraph beginning on page 15,
line 30, with the following rewritten paragraph:

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--Many variations in the specific example described above are possible. FIG. 12 shows a variant in which the invention is incorporated in a diaper fastener of the general type shown in U.S. Patent 4,020,842 to Richman et al. the disclosure of which is incorporated by reference as if fully repeated herein. This type of fastener has more than one additional substrate and correspondingly

Q15 more than one deployment means. In the construction of FIG. 12, a first or anchoring substrate 52 and a second or additional substrate 54, and associated first and second substrate adhesives 56 and 58, are provided similarly to the construction of FIG. 9. Further, a third substrate 74 (constituting a second additional substrate) is provided along with associated third substrate adhesive 76. Since this substrate is the outermost in this construction, a release means such as the release coat 77 is provided along the entire length of the substrate for self-winding purposes. The release coat 66 of the FIG. 9 construction is replaced by shortened release coat 66a which extends along the second length portion corresponding to length portion 62 in FIG. 9, but not significantly along the first length portion corresponding to length portion 61 in FIG. 9. Preferably, the substrate adhesives 58 and 76 are interrupted at the fold-around portion of the diaper fastener by adhesive gaps 58g and 76g.

IN THE CLAIMS:

Cancel claims 6 - 11 without prejudice.

Please add the following claims 12 - 22.

- Q16
- 1 12. (new) A method of making roll stock comprising
 - 2 the steps of: